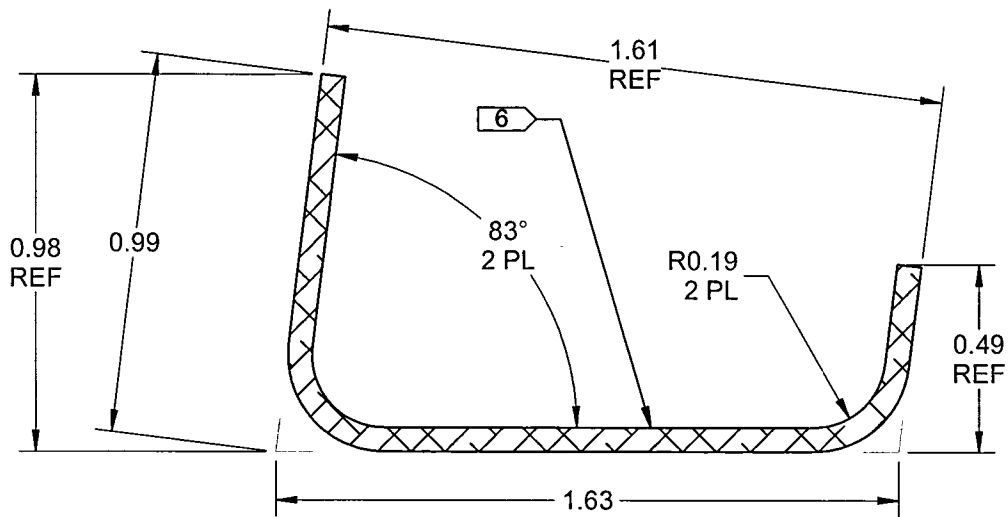
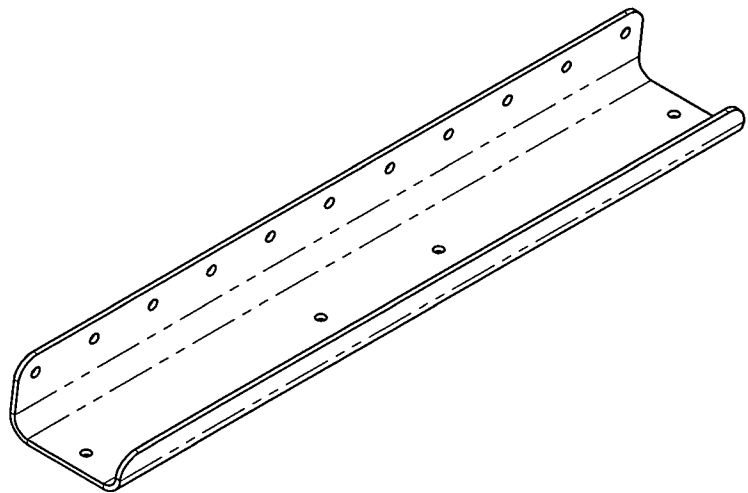


D5600-1 DOUBLER ANGLE



SECTION A-A
(SCALE: 2X)



NOTES:

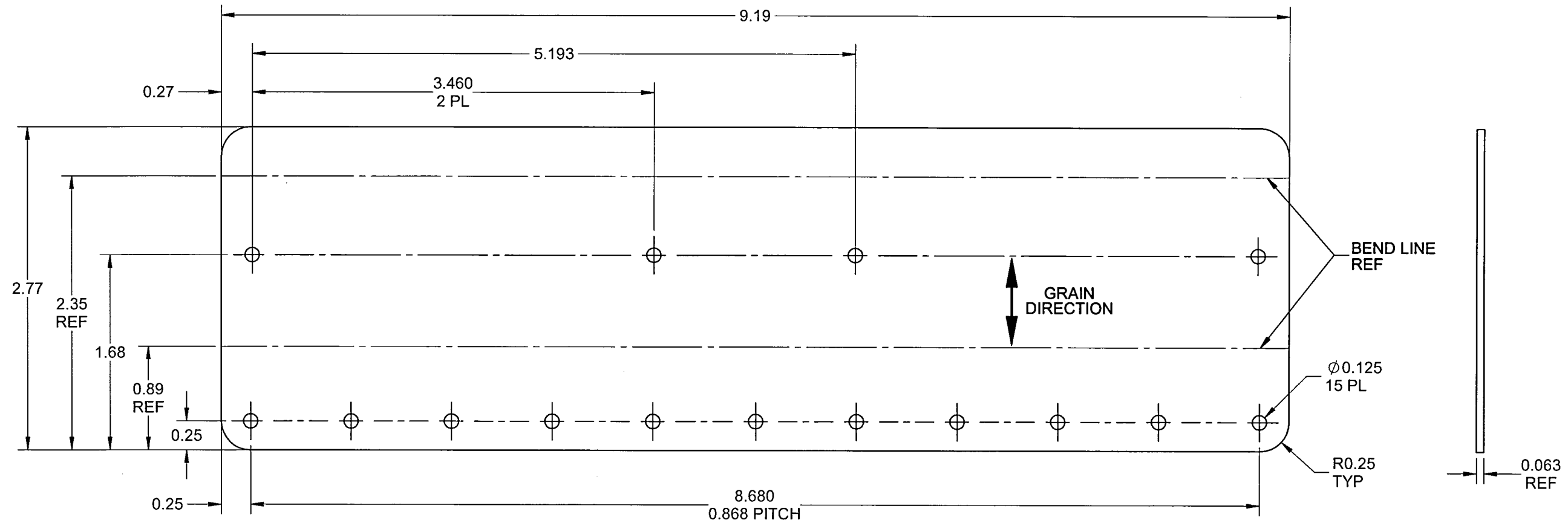
- 1) MATERIAL: MAKE FROM D5600-1F
- 2) FINISH: PASSIVATE PER AMS-QQ-P-35 TYPE VI
PRIME GREY PER QSI 005, 4.2.1.3.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.45 lbs

RELEASED

2018 APR 18
15-11-711

APPROVED

A	NEW ISSUE		RF	17.11.22
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR		
DRAWN	RF			
CHECKED	VS	DRAWING NO.	REV. A	
MFG. APPR.	DD	D5600	SHEET 1 OF 2	
APPROVED	HS	TITLE	SCALE	
DE APPR.	CP <i>47</i>	DOUBLER ANGLE	NTS	
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D5600-1F DOUBLER ANGLE

NOTES:

- 1) MATERIAL: AISI 301 STAINLESS STEEL 16 GAUGE (0.063 THICK),
MINIMUM 1/4 HARDNESS (NOT ANNEALED), 2B FINISH
PER AMS 5517/ 5518/ 5902/ 5519
OR ASTM A666 WITH MIN F_{tu} = 125 Ksi & MIN F_{ty} = 75 Ksi
REF DART SPEC M301S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.45 lbs

RELEASED

2018 APR 18

APPROVED

DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5600	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	DOUBLER ANGLE	NTS
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